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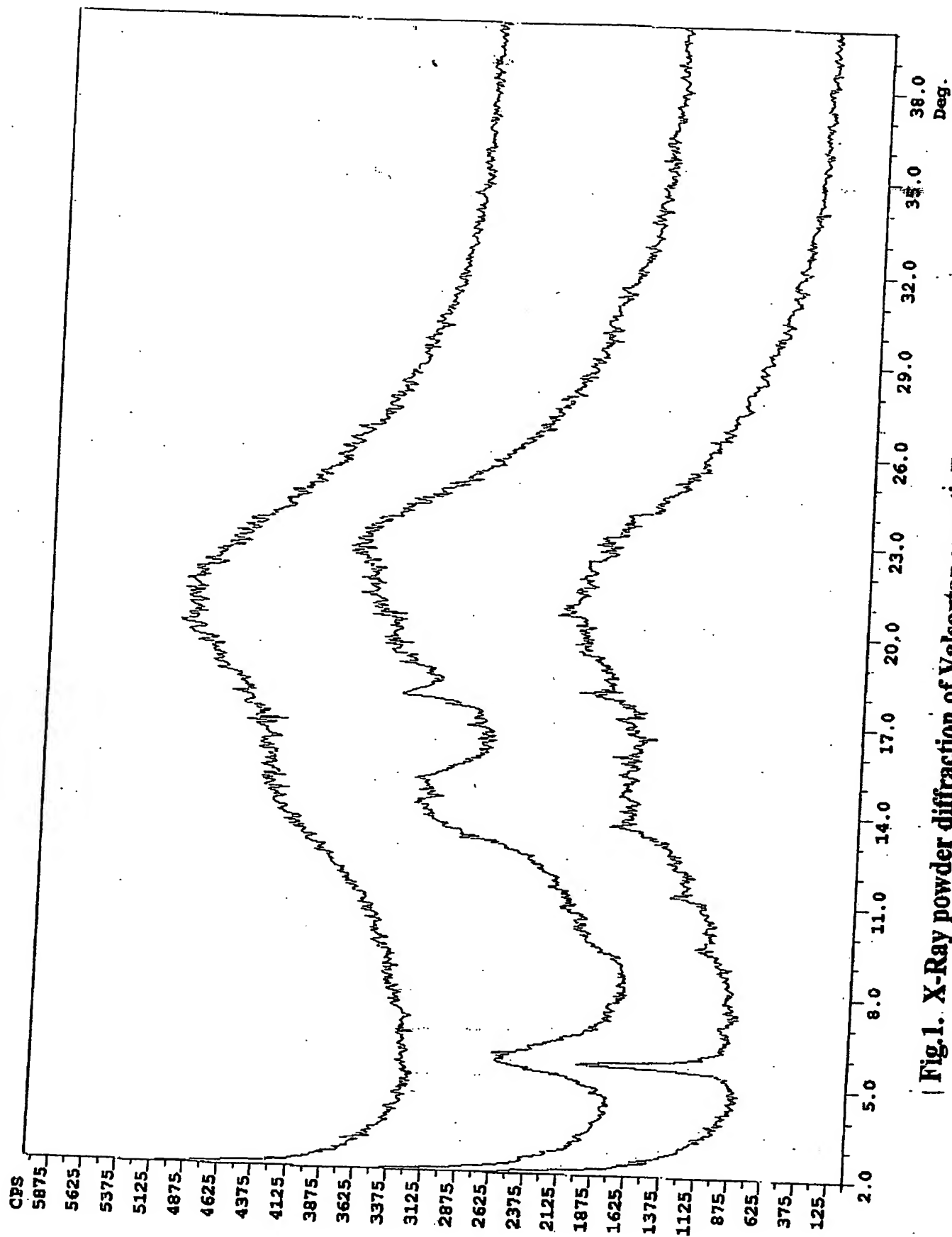


Fig.1. X-Ray powder diffraction of Valsartan essentially amorphous

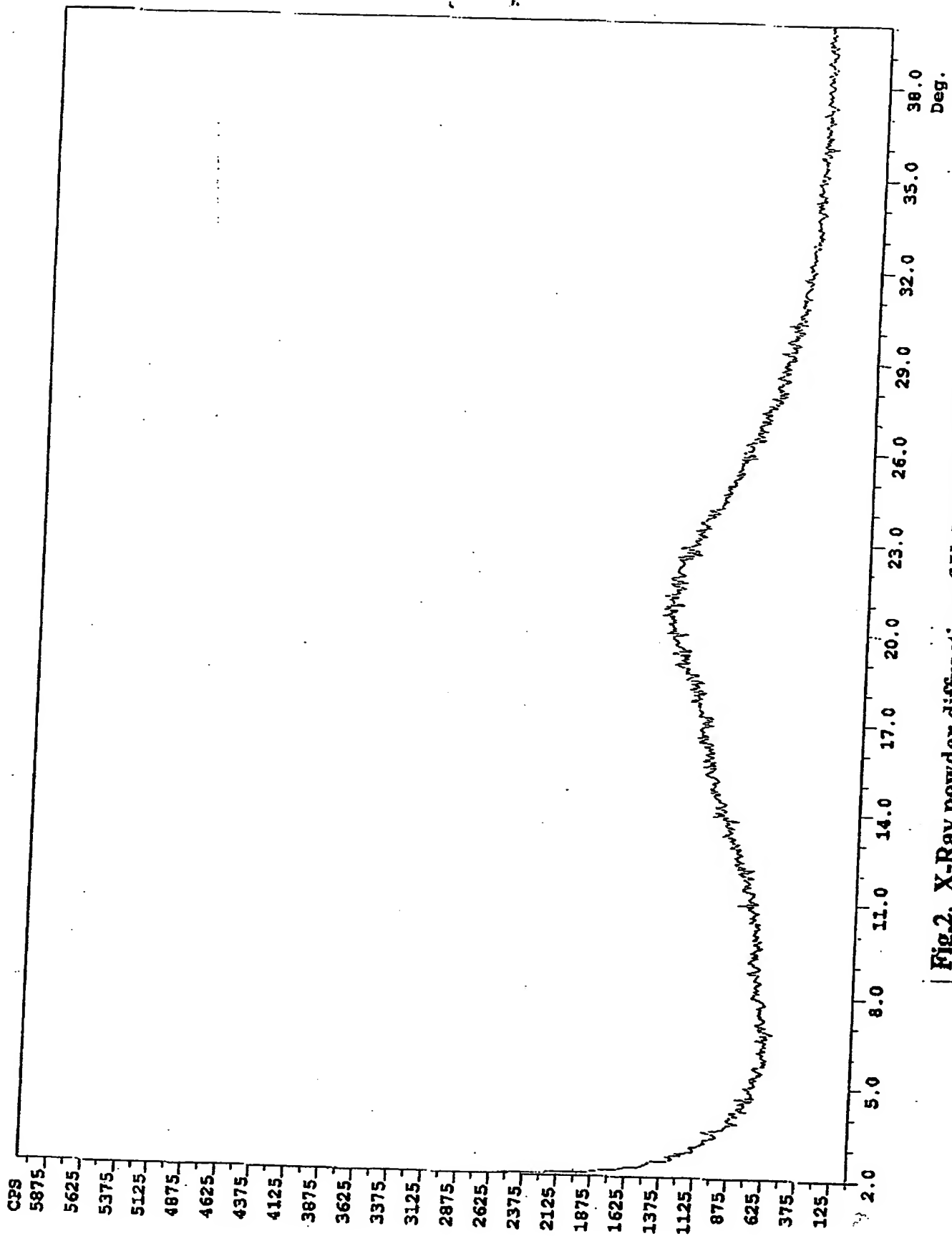
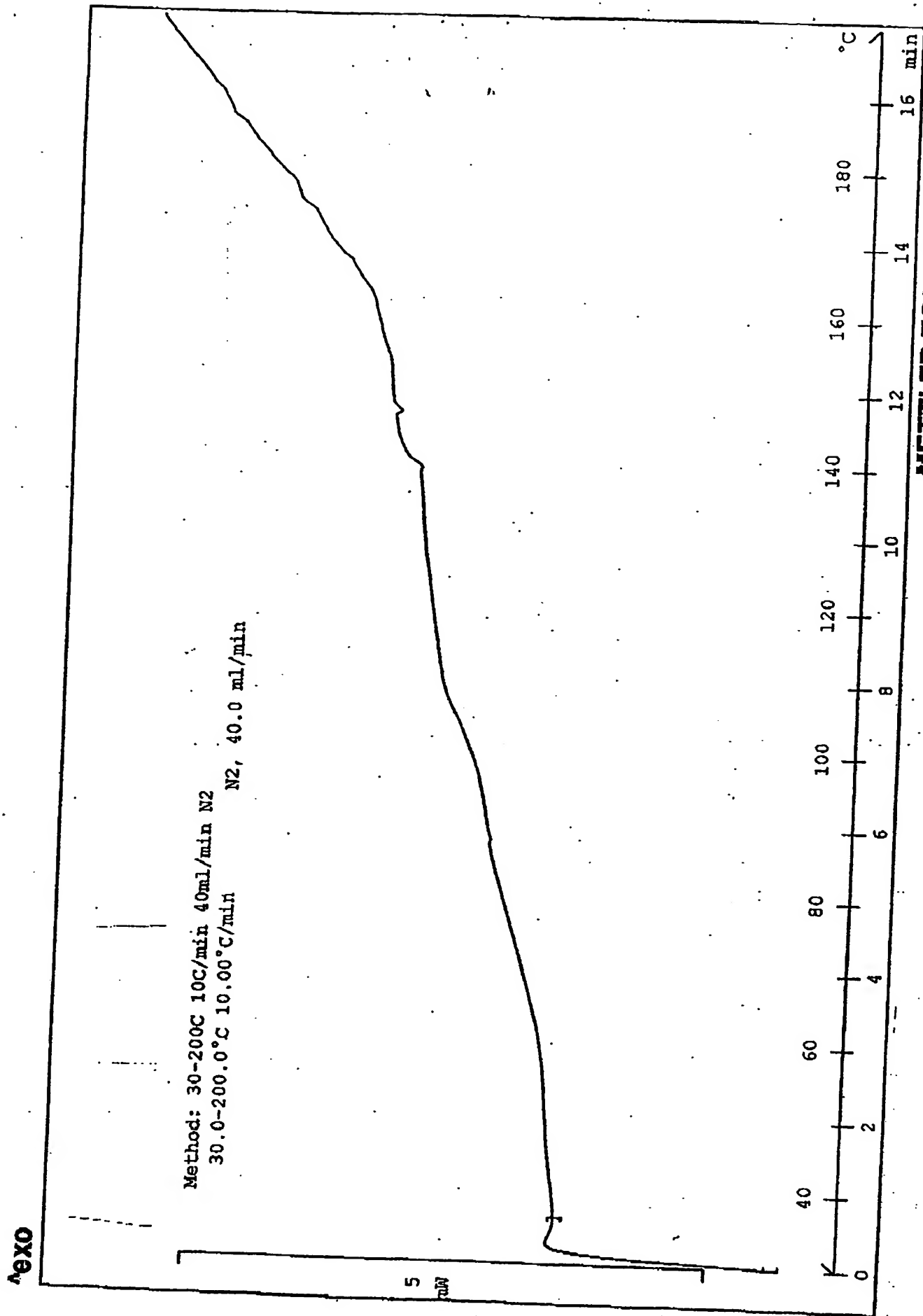


Fig.2. X-Ray powder diffraction of Valsartan purely amorphous.



METTTLER TOLEDO STAR® System

Fig.3. DSC curve of Valsartan purely amorphous.

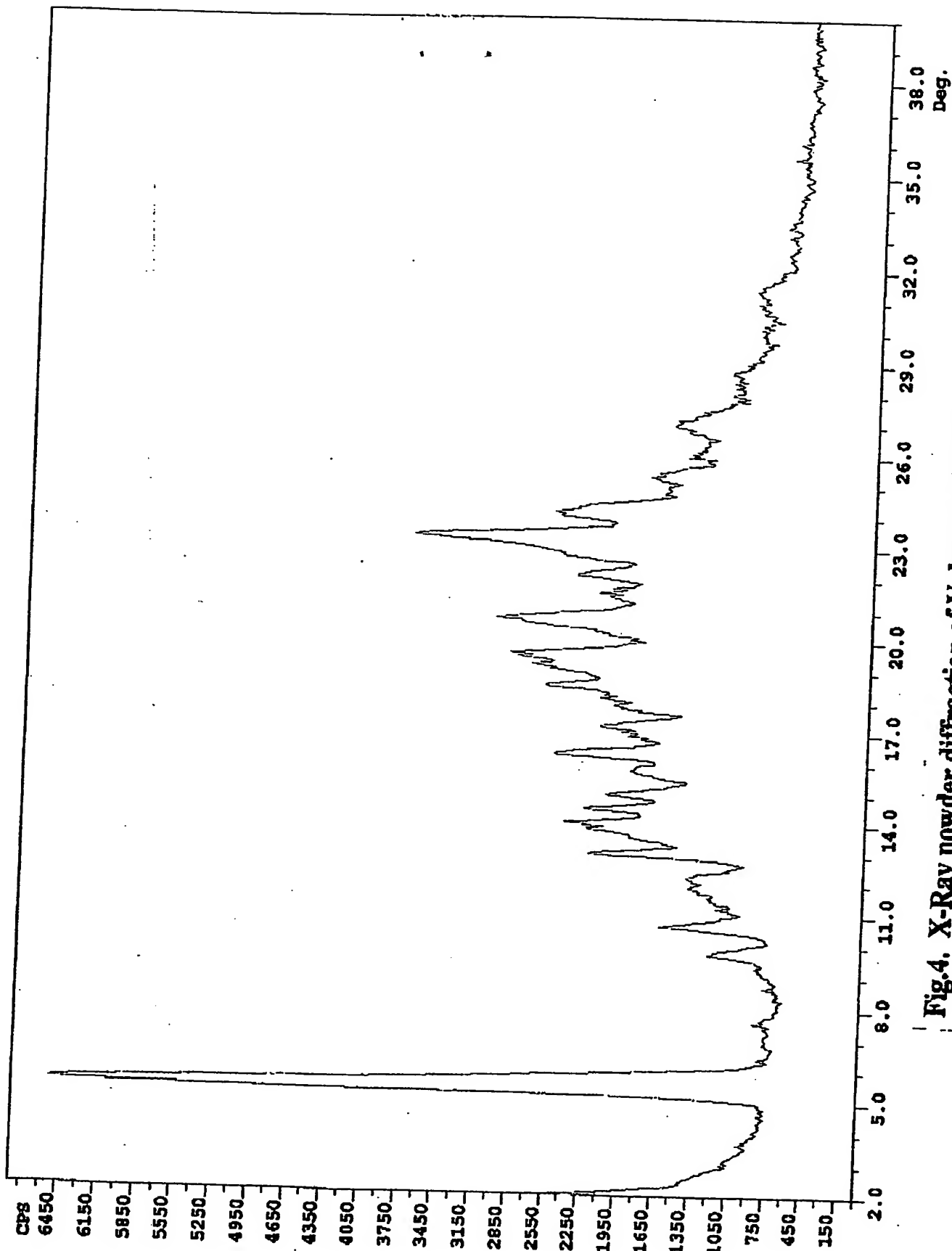


Fig.4. X-Ray powder diffraction of Valsartan form I

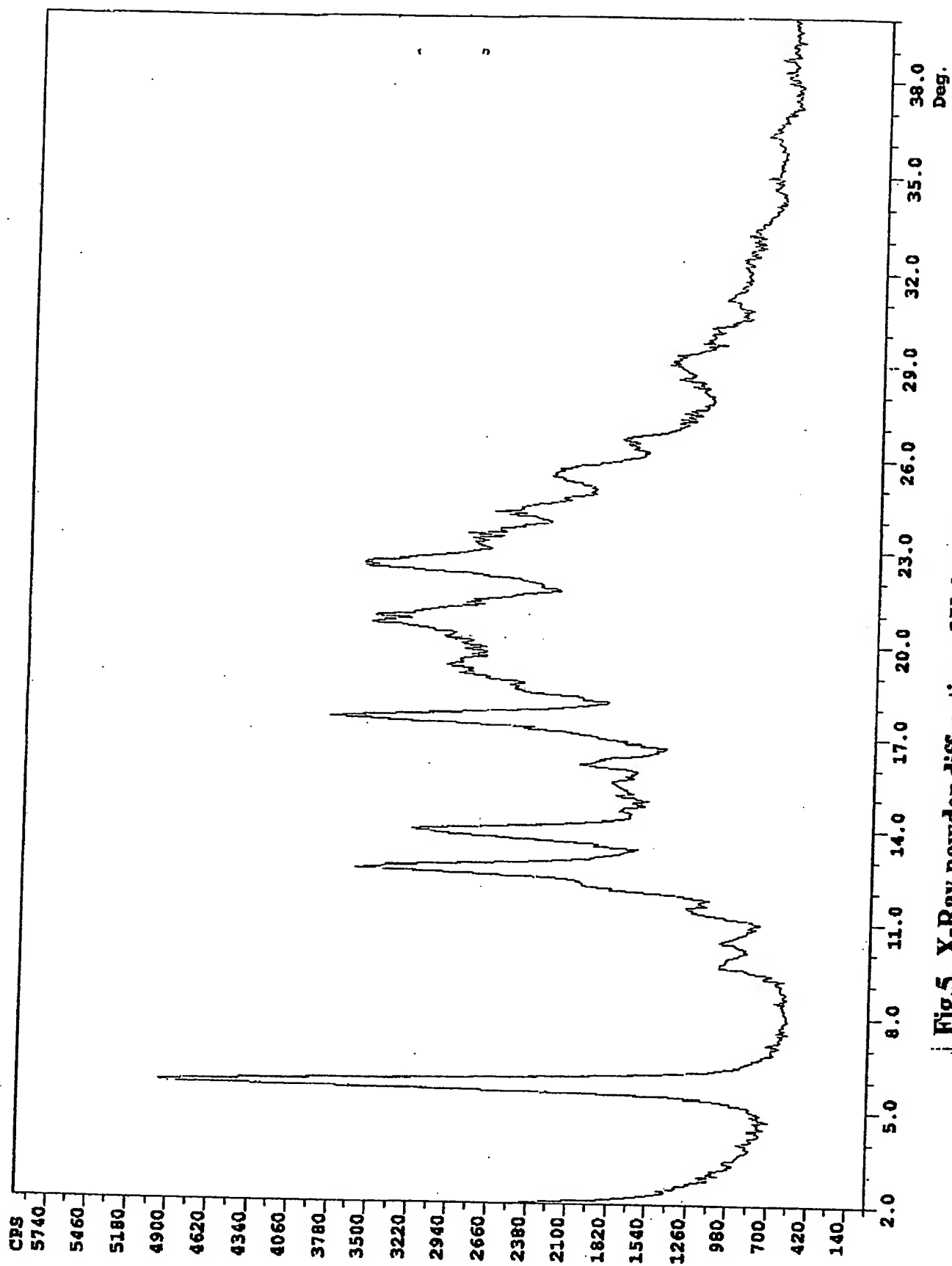


Fig.5. X-Ray powder diffraction of Valsartan form II

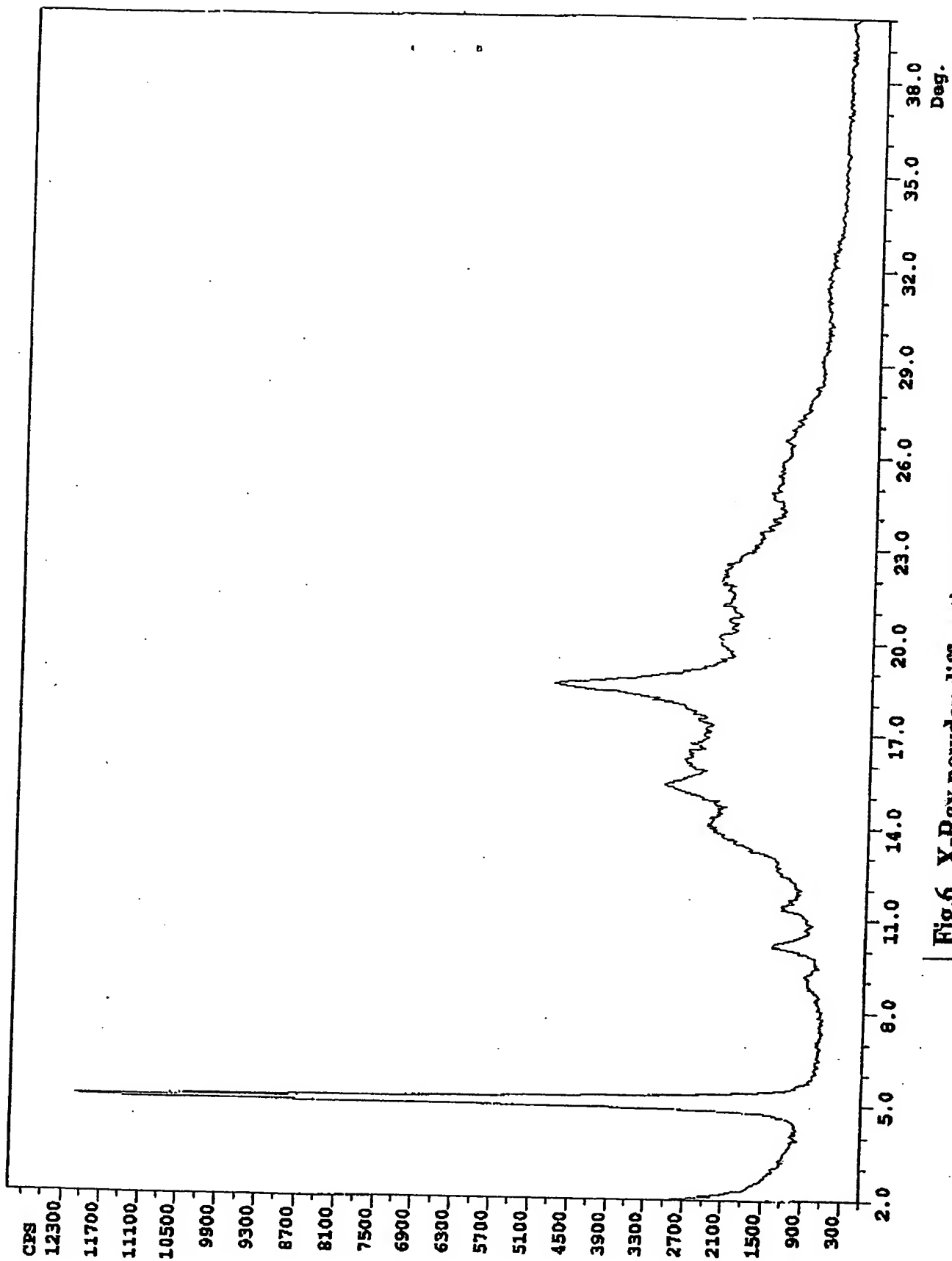


Fig.6. X-Ray powder diffraction of Valsartan form III

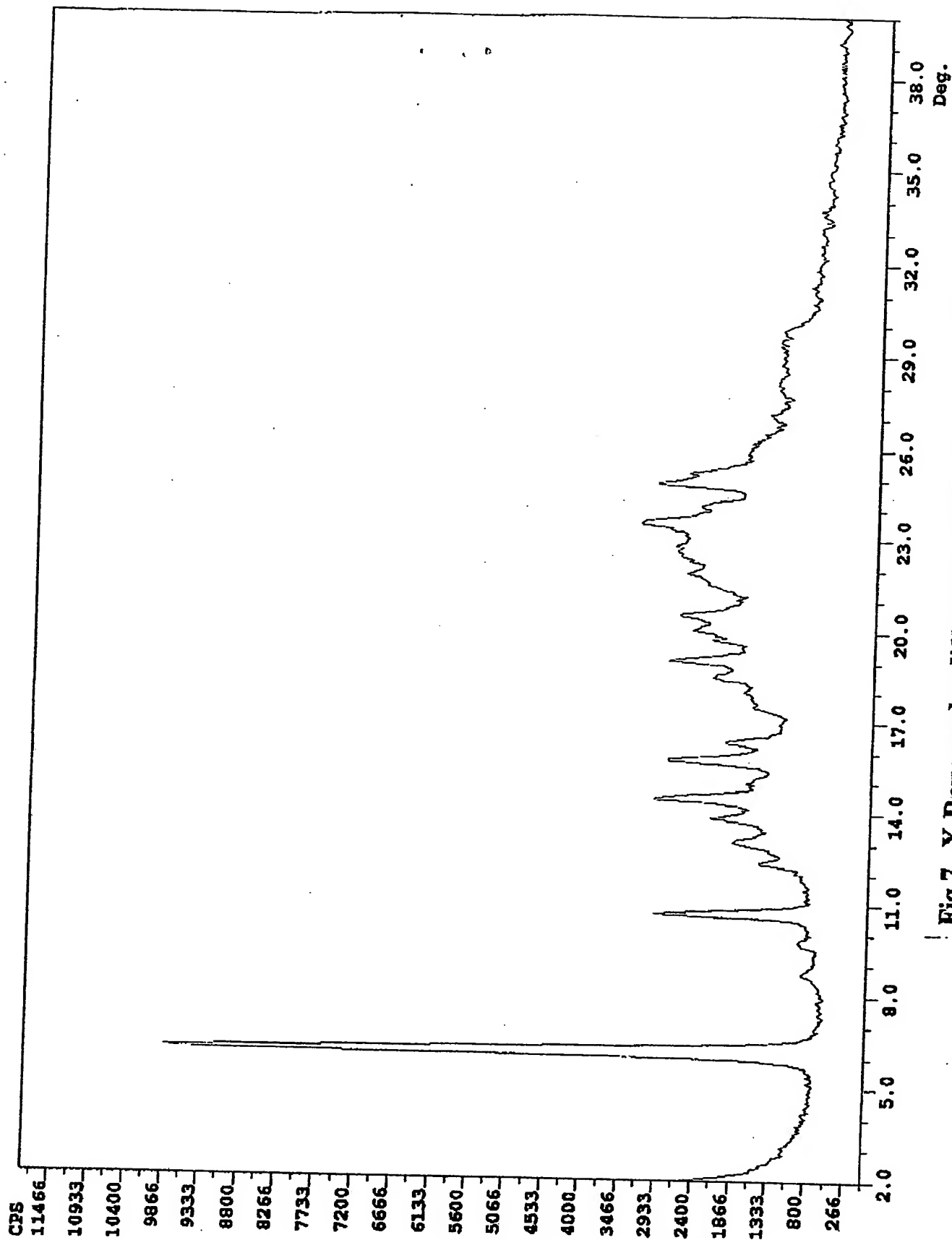


Fig.7. X-Ray powder diffraction of Valsartan form IV



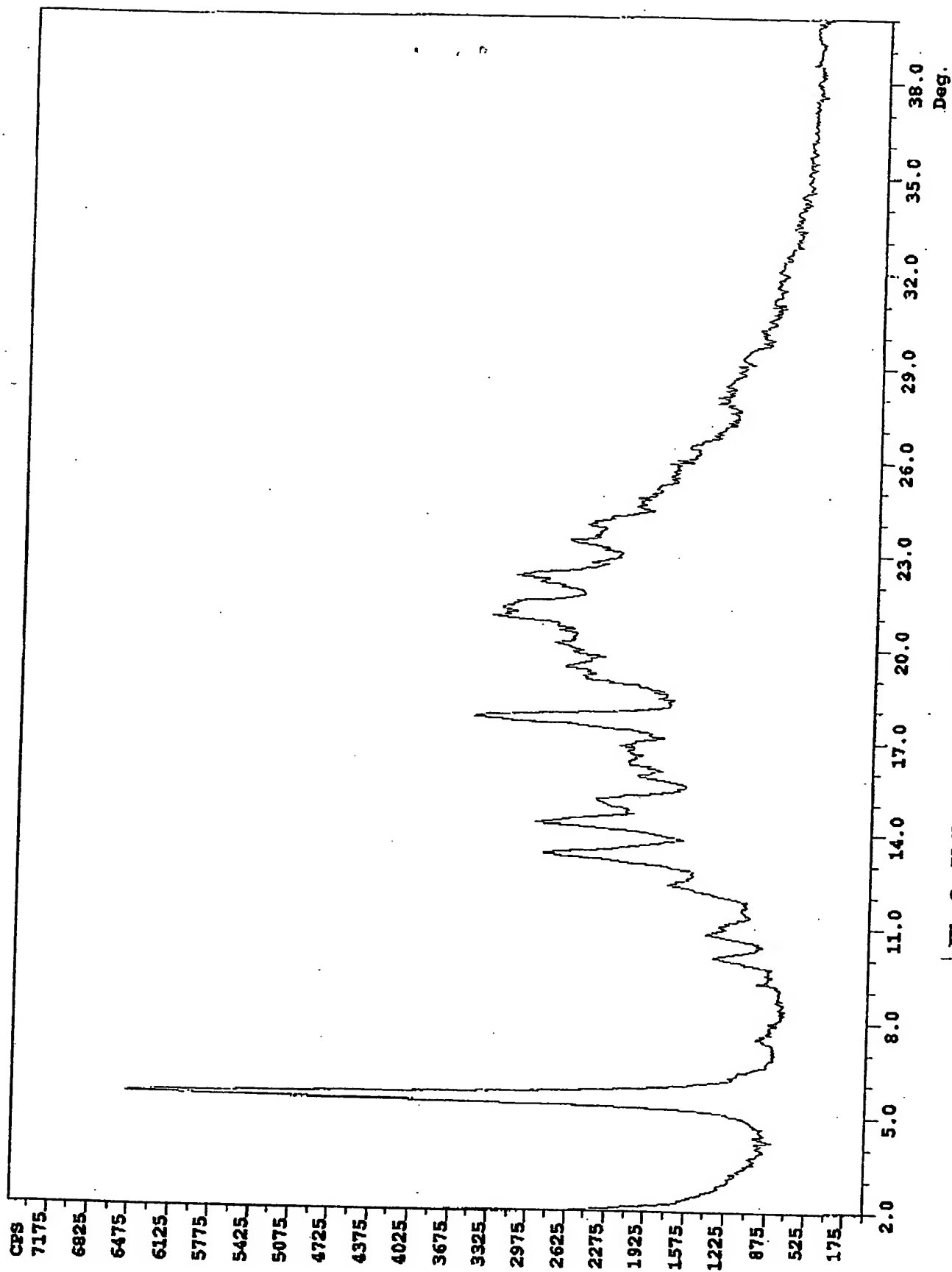


Fig.8. X-Ray powder diffraction of Valsartan form VI

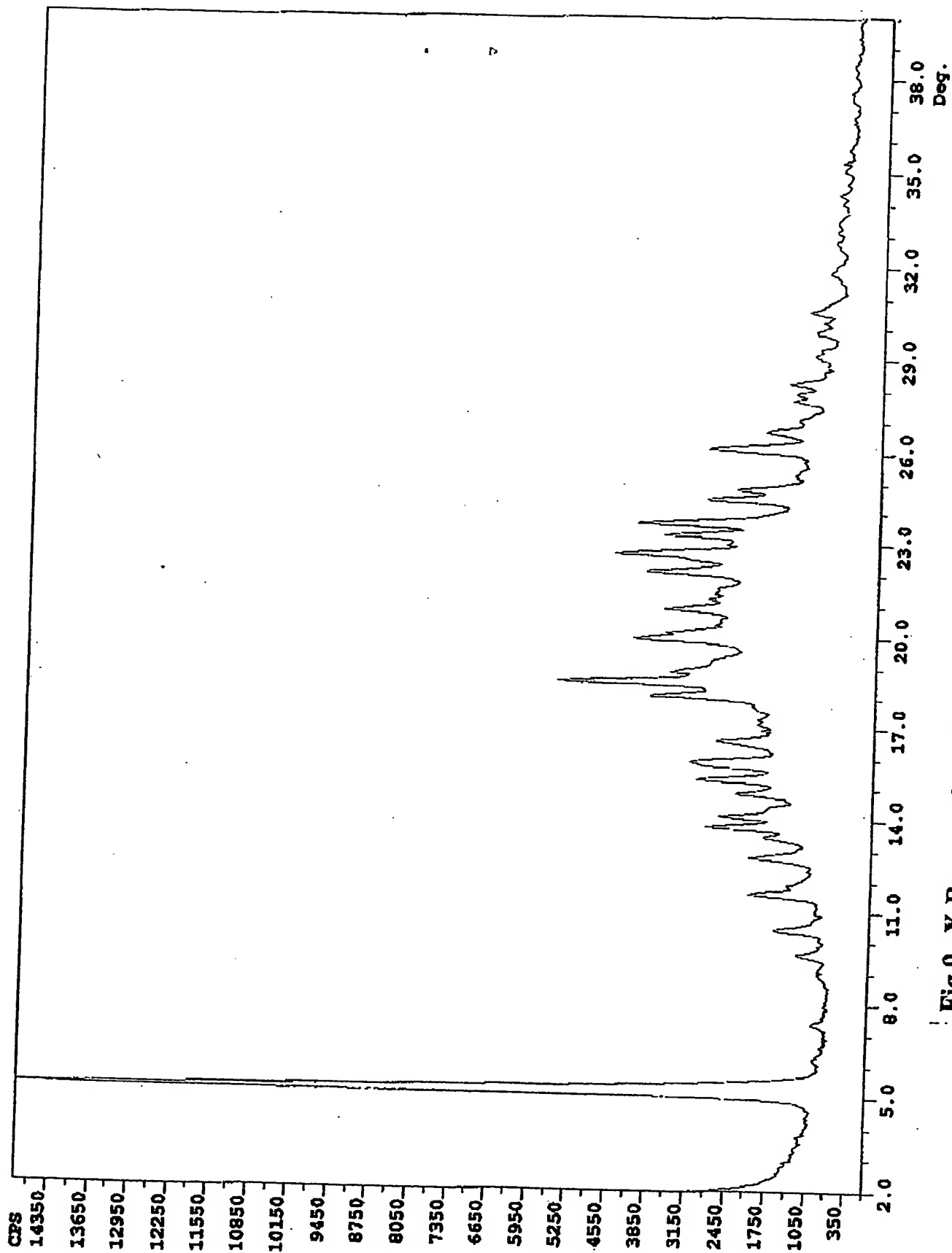


Fig.9. X-Ray powder diffraction of Valsartan form VII

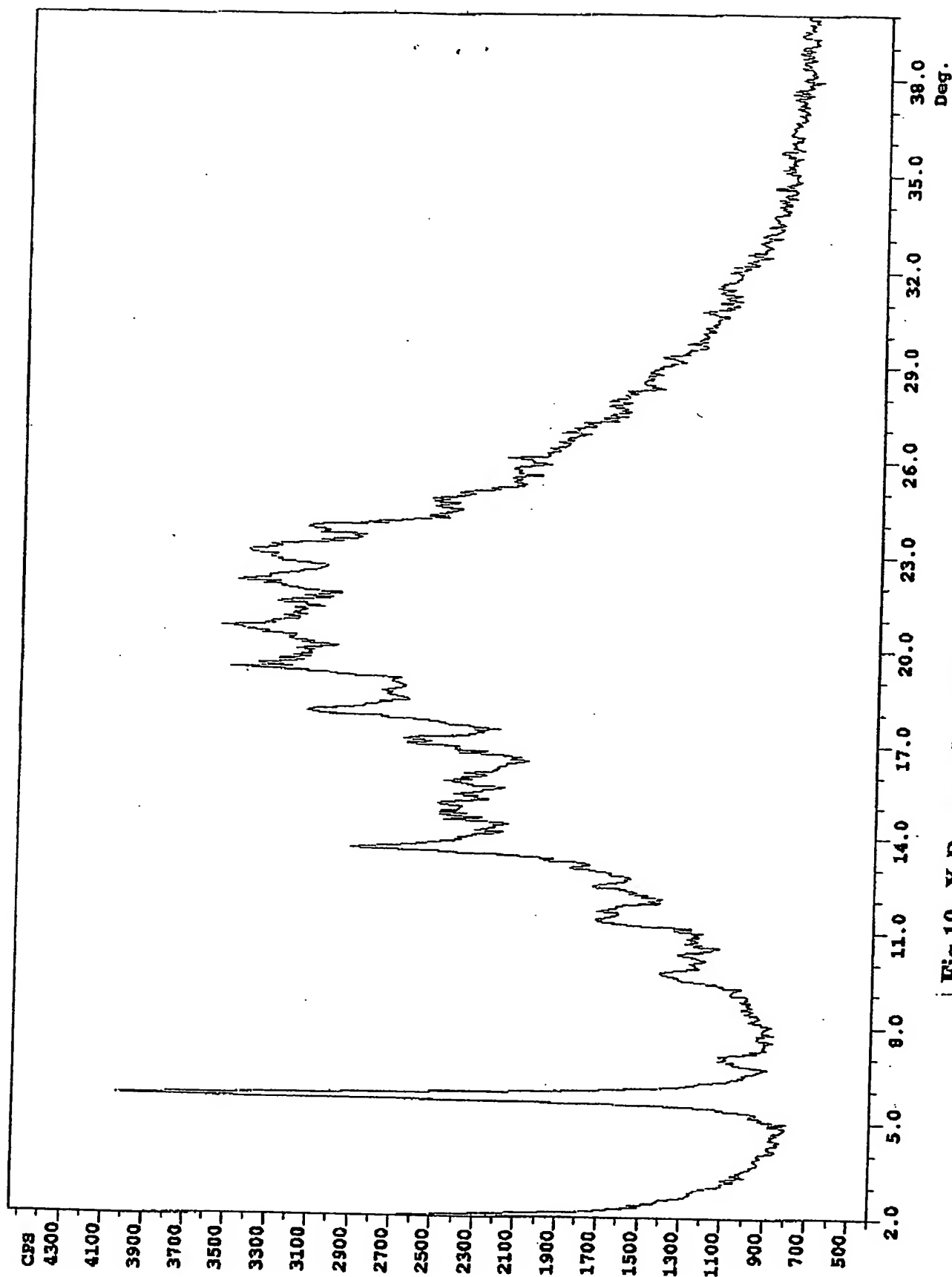
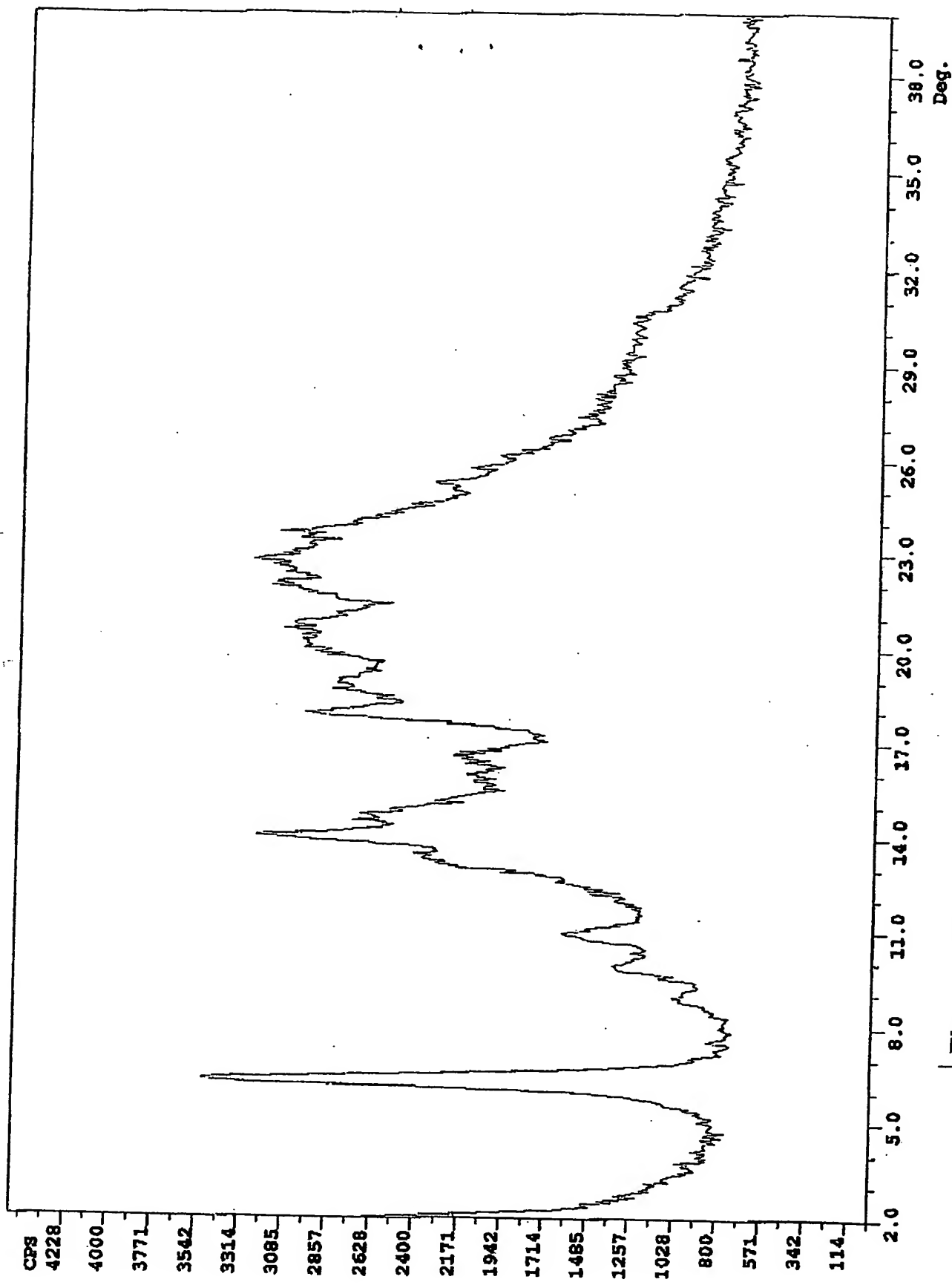
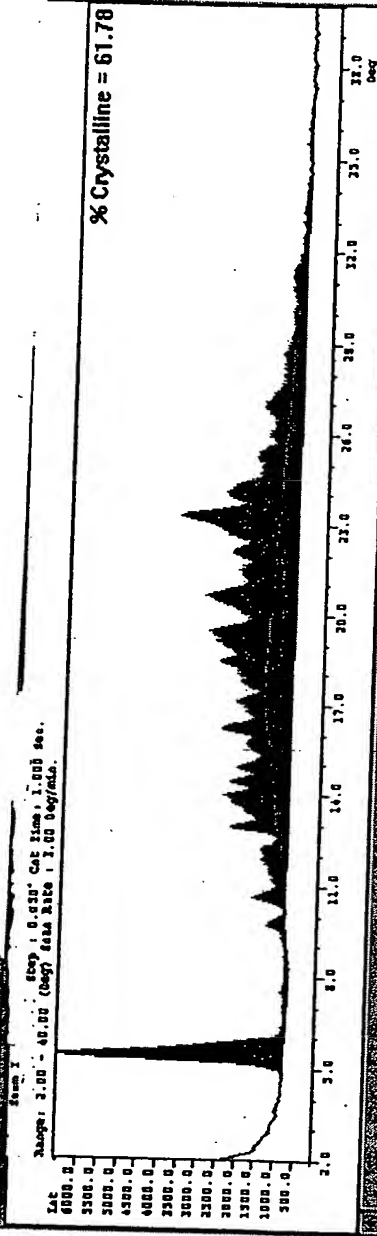
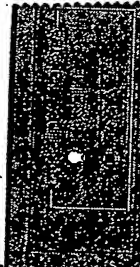


Fig.10. X-Ray powder diffraction of Valsartan form VIII



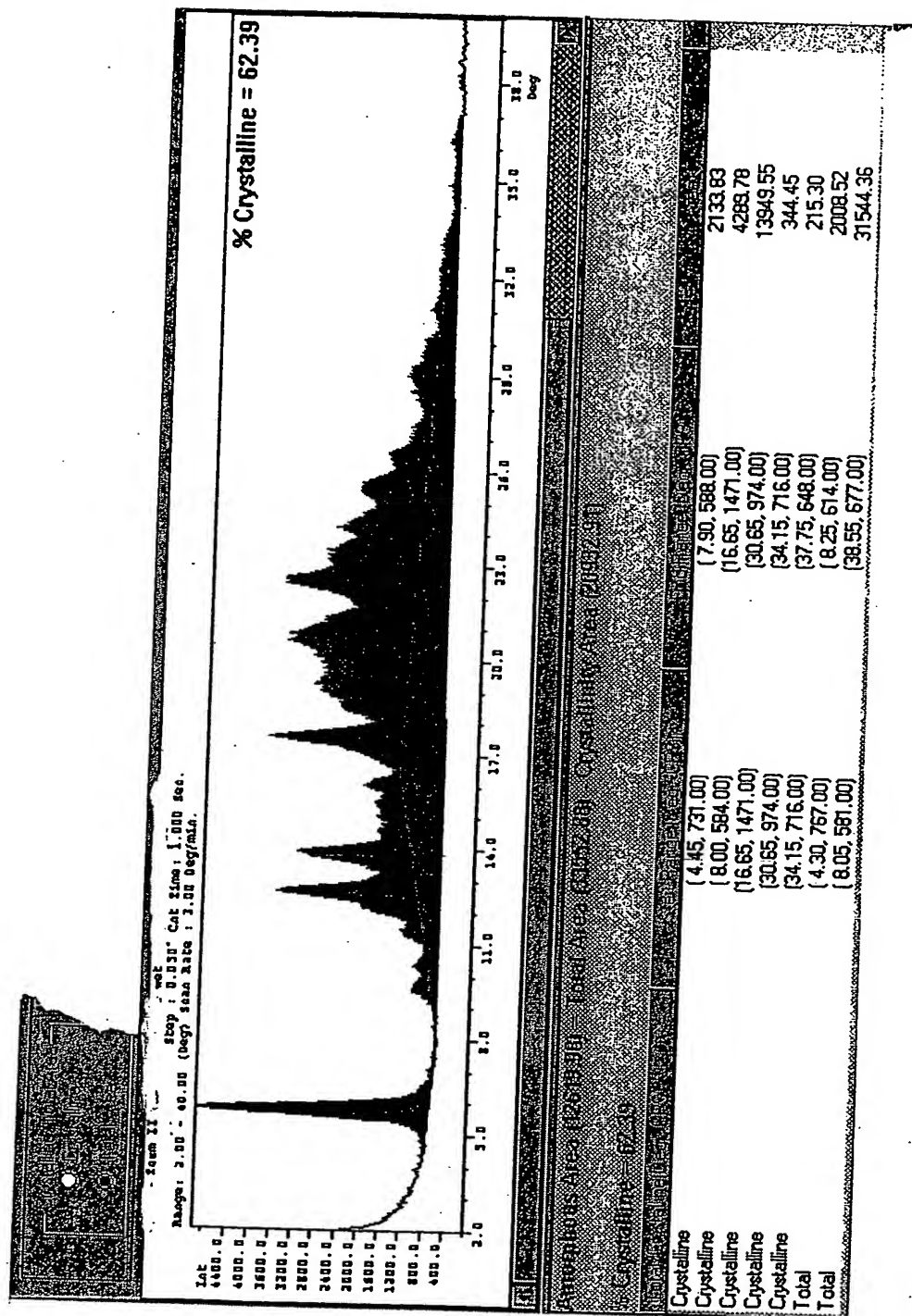
**Fig.11. X-Ray powder diffraction of Valsartan form IX**

Form I - Figure 12

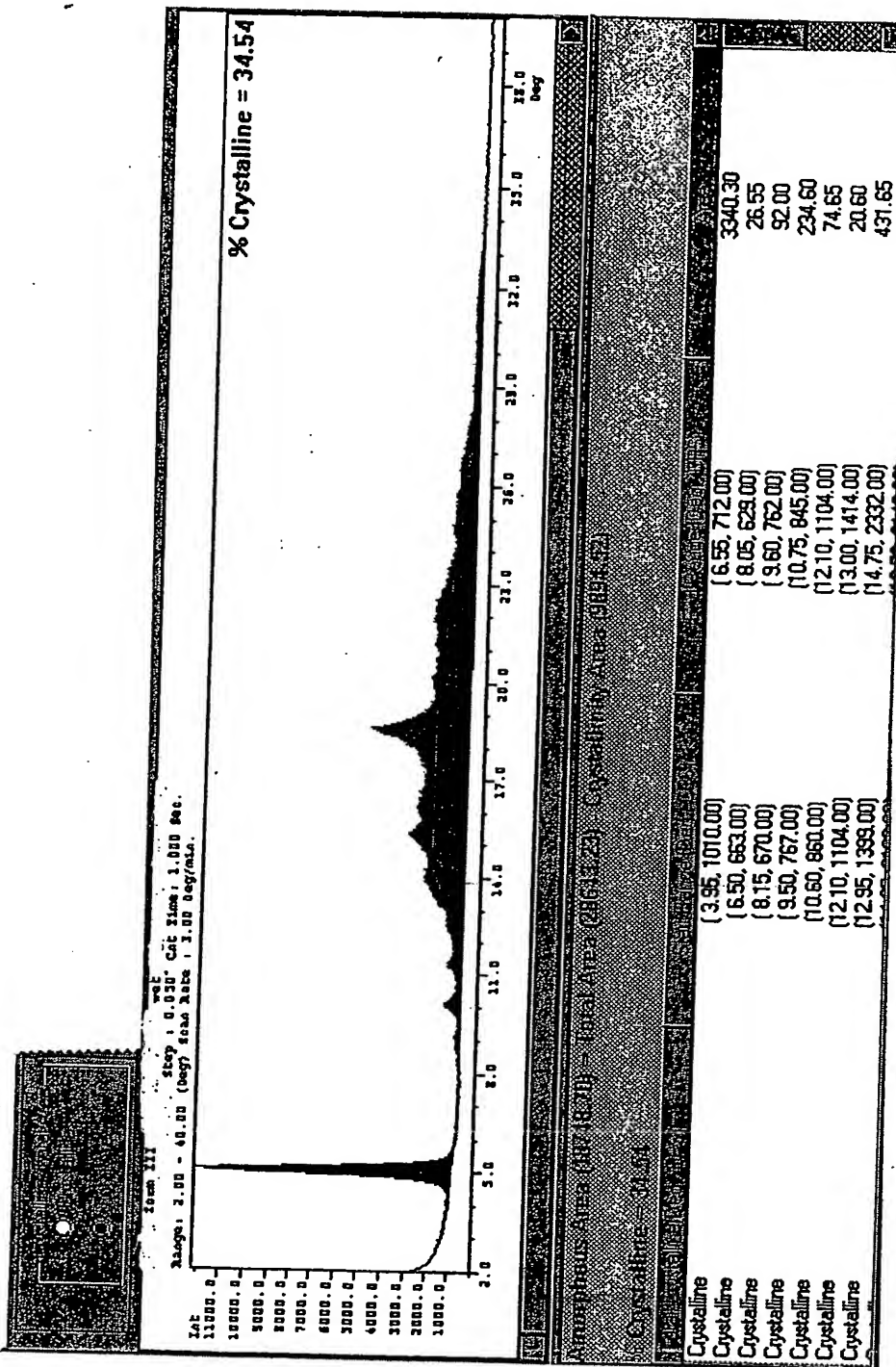


Area	Area (%)	Area (g/100g)	Area (g/100g)
Crystalline	61.78	(4.65, 754.00)	(8.30, 633.00)
Crystalline		(10.20, 763.00)	(12.65, 991.00)
Crystalline		(17.55, 1522.00)	(33.30, 700.00)
Crystalline		(12.70, 1045.00)	(17.55, 1522.00)
Crystalline		(8.25, 668.00)	(10.30, 800.00)
Total		(4.45, 781.00)	(38.75, 591.00)
			3157.72
			811.70
			9178.01
			2951.37
			207.70
			26408.51

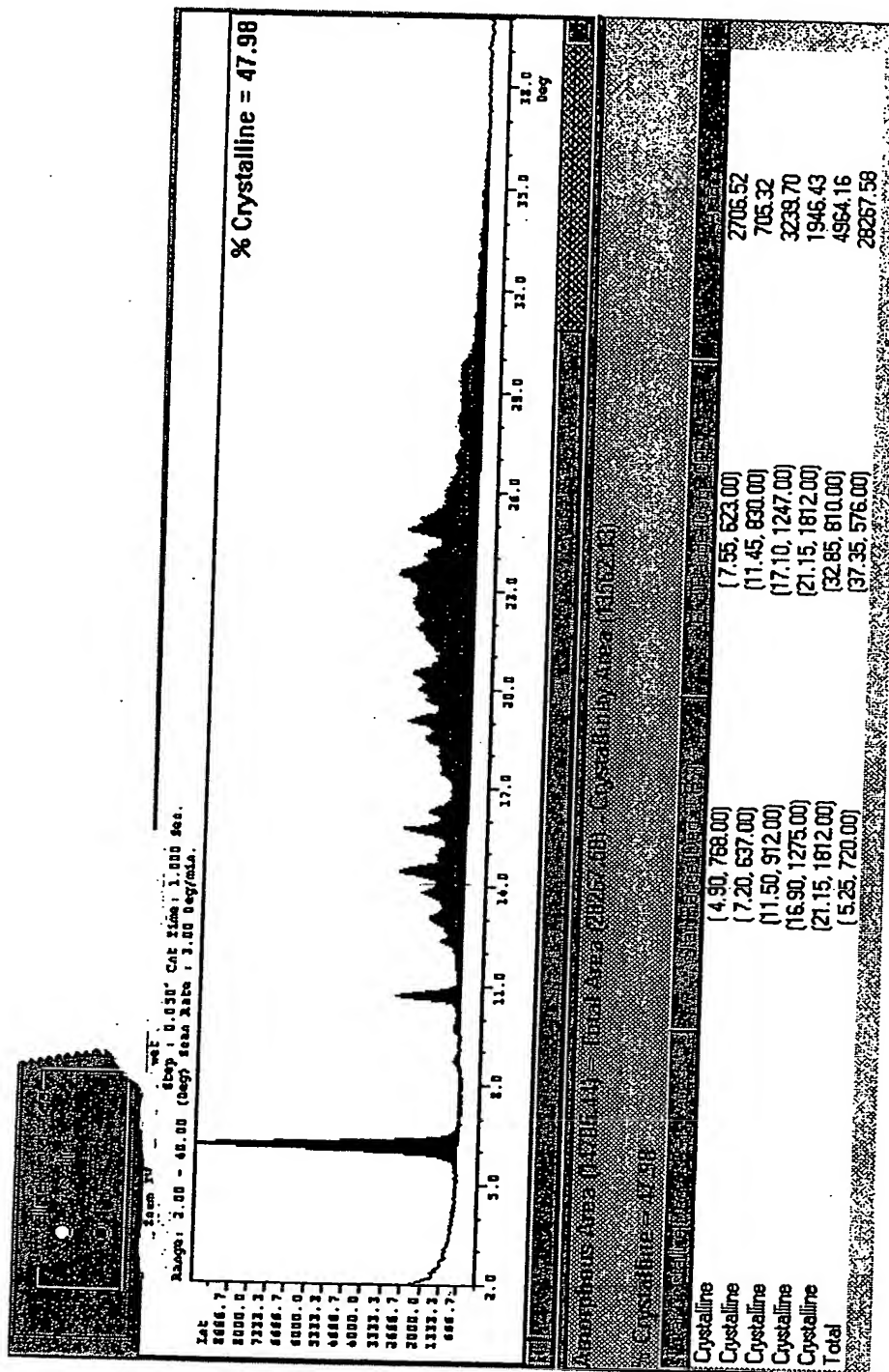
Form II - Figure 13



Form III - Figure 14

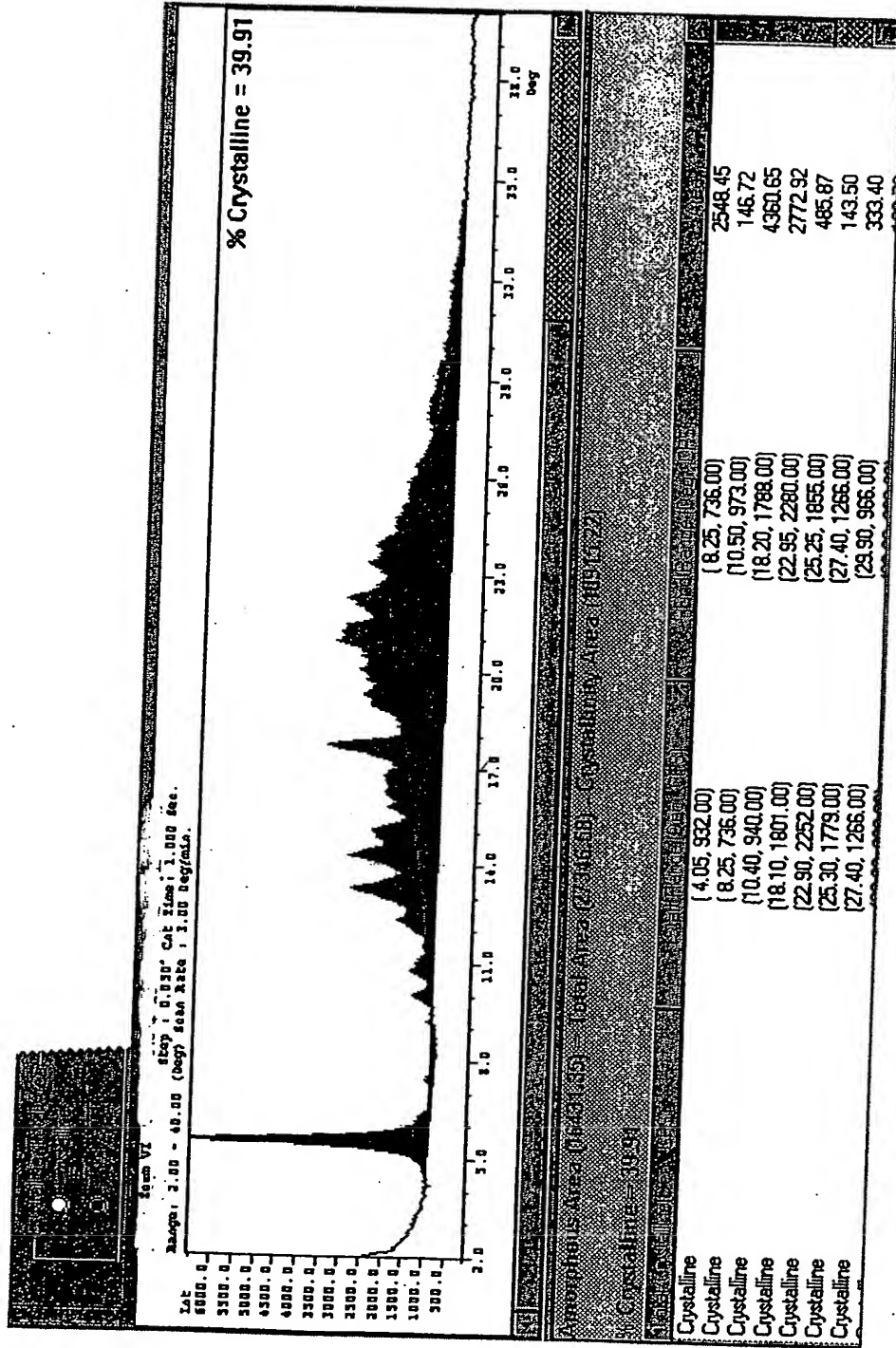


# Form IV - Figure 15





# Form IV - Figure 16



Scan VII

Range: 2.00 - 40.00 (deg) scan rate: 1.000 deg.

Stop: 5.000° Cut 2mm: 1.000 sec.

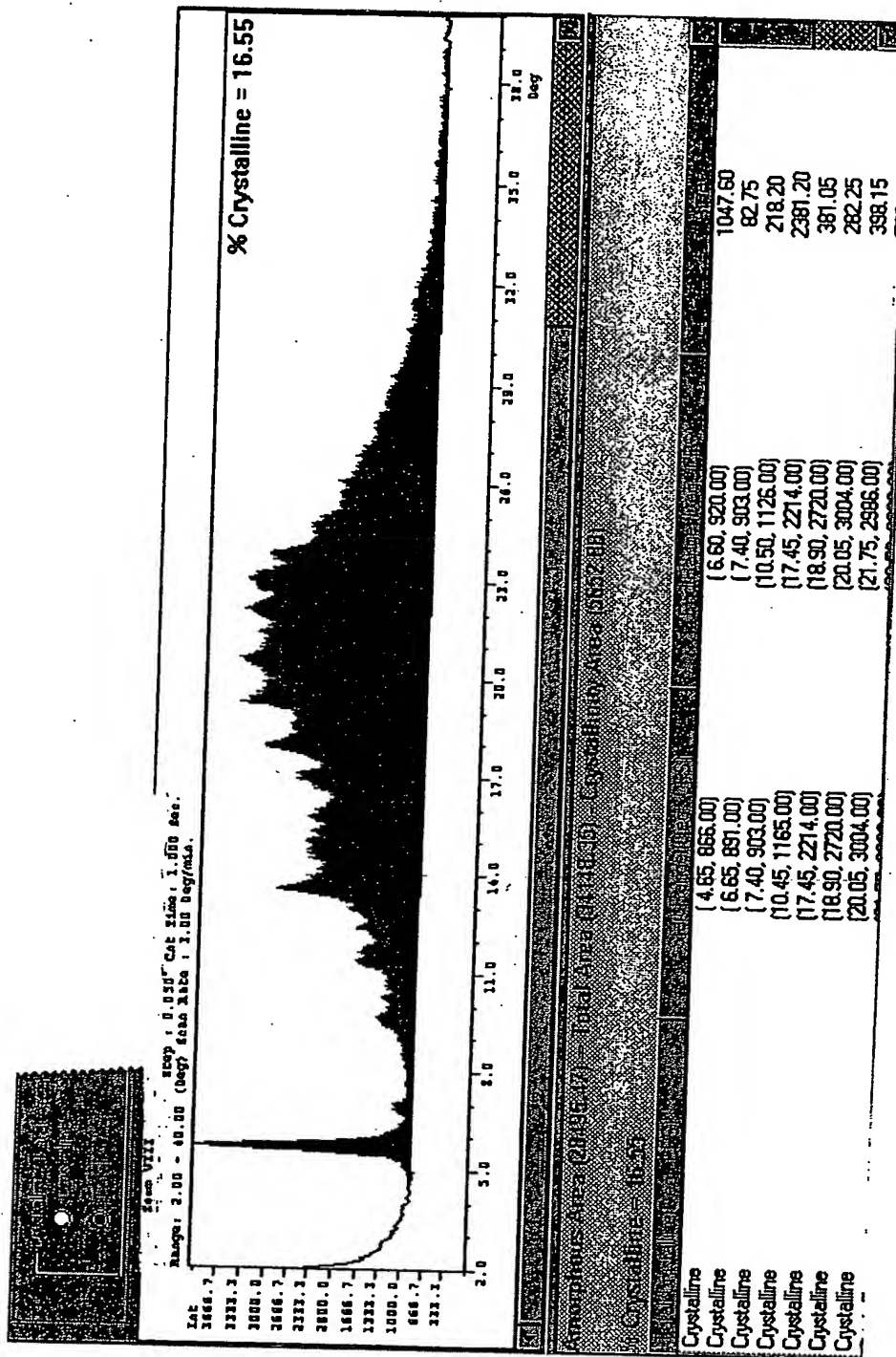
% Crystalline = 42.04

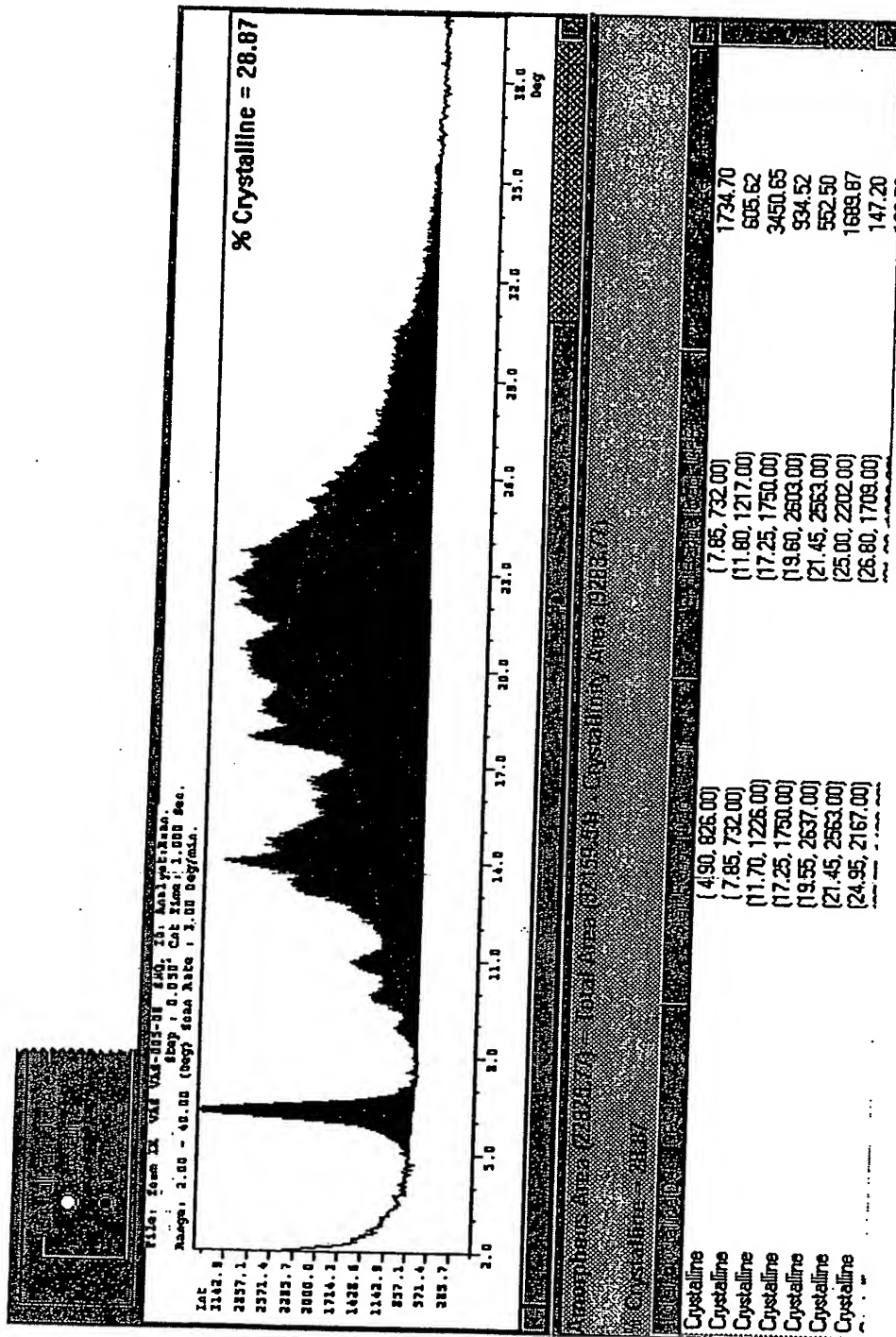
2.0 3.0 4.0 5.0 6.0 7.0 8.0 9.0 10.0 11.0 12.0 13.0 14.0 15.0 16.0 17.0 18.0 19.0 20.0 21.0 22.0 23.0 24.0 25.0 26.0 27.0 28.0 29.0 30.0 31.0 32.0 33.0 34.0 35.0 36.0 37.0 38.0 39.0 40.0

deg

Crystalline	Amorphous Area (0.02223)	Total Area (0.04408)	Crystallinity Area (0.02223)
Crystalline	(22.40, 2826.00)	(24.10, 1763.00)	1380.20
Crystalline	(21.80, 2440.00)	(22.40, 2826.00)	297.65
Crystalline	(24.15, 1667.00)	(23.70, 861.00)	1498.55
Crystalline	(23.65, 831.00)	(31.45, 741.00)	338.50
Crystalline	(31.40, 726.00)	(32.35, 713.00)	107.58
Total	(4.45, 1018.00)	(6.50, 773.00)	3730.68
Total	(6.50, 773.00)	(32.30, 739.00)	27883.41

Form VII - Figure 18





**FIGURE 20**

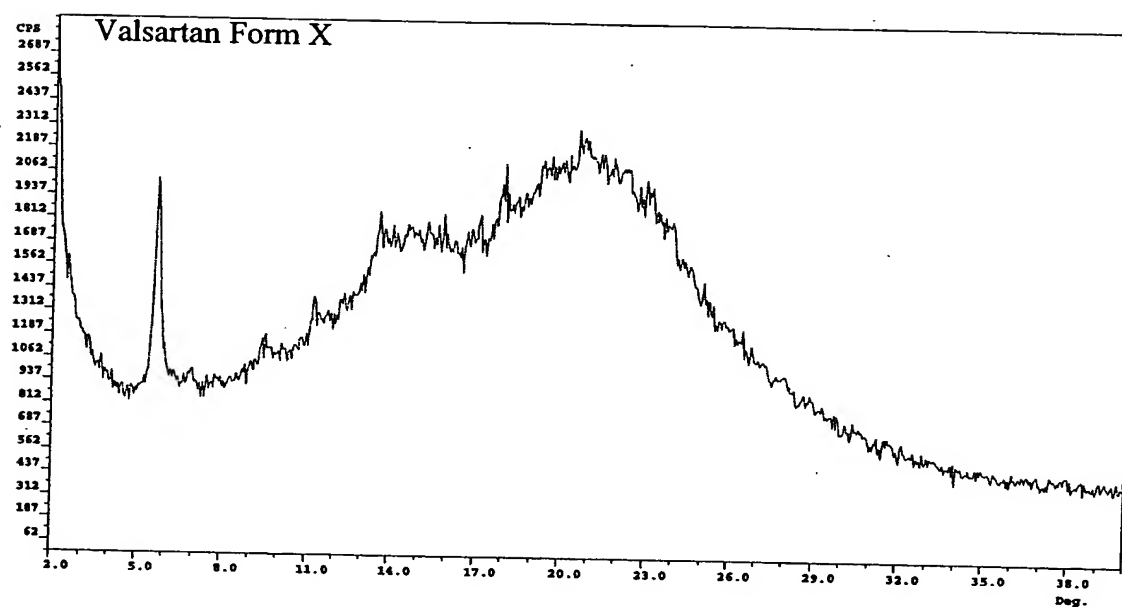
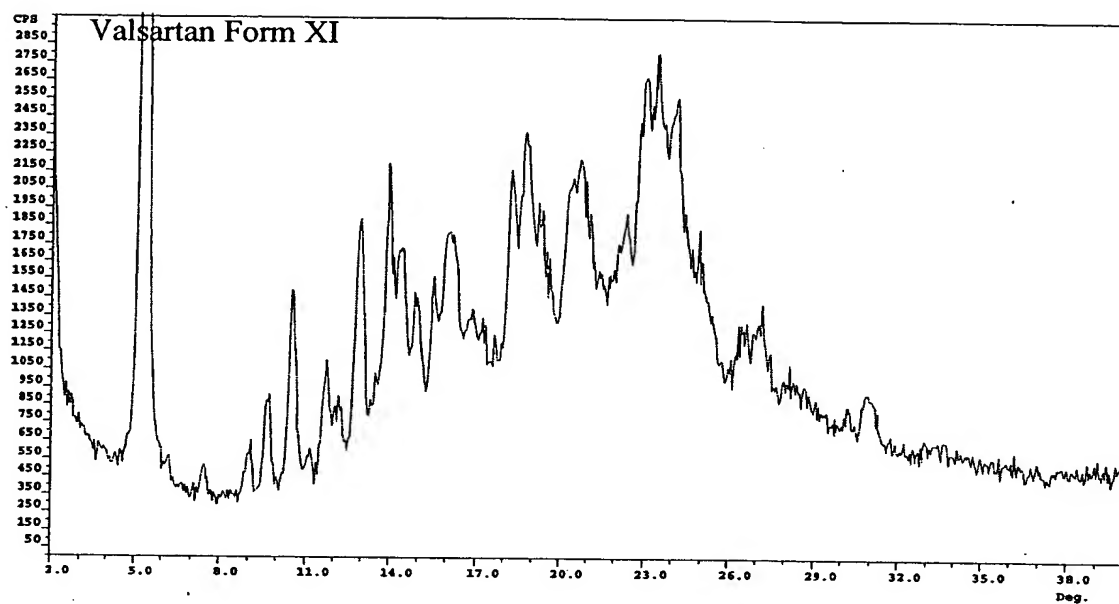
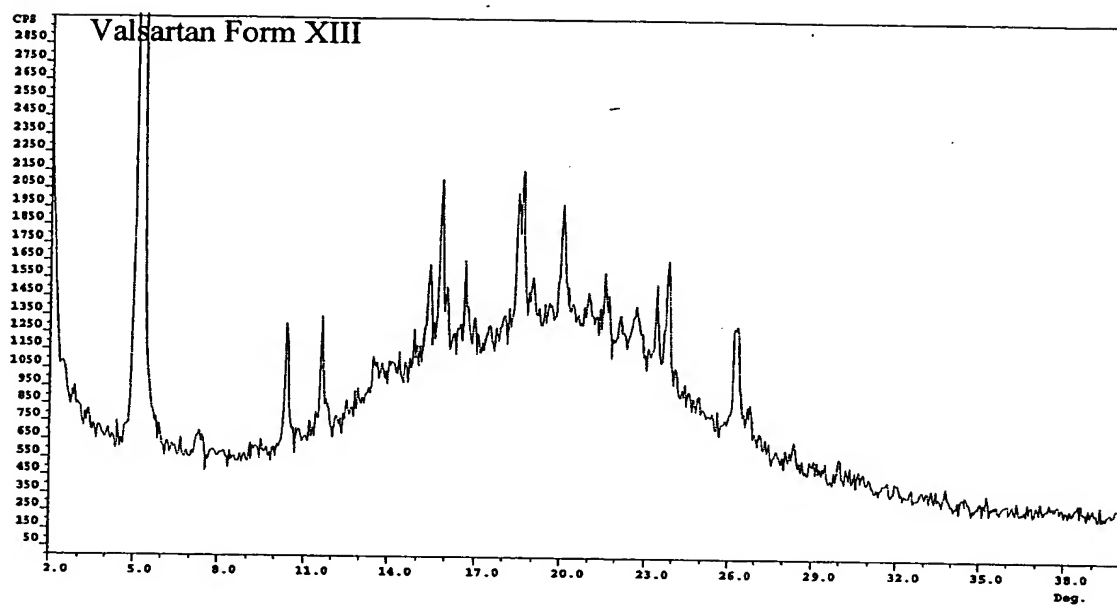


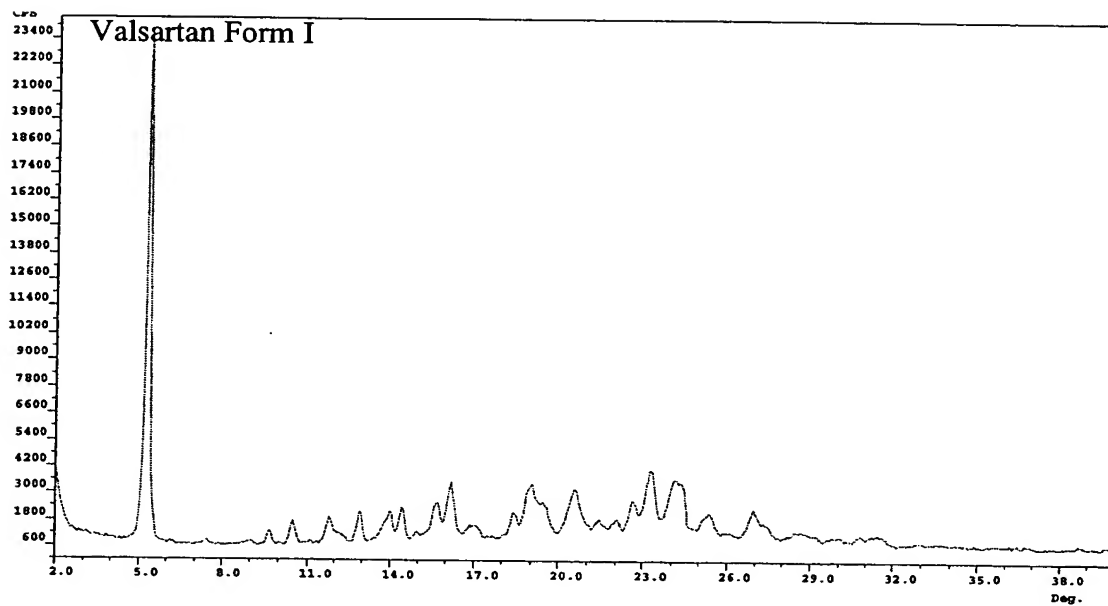
FIGURE 21



**FIGURE 22**



**Figure 23**





**Figure 24**

